CERTIFICATE OF ANALYSIS

(Certificate No. KM-AML-001-1)

Release Date: 29/01/2024 **Re-test Date:** 28/01/2027

Amlodipine Related Compound D

Identification

Chemical Name:

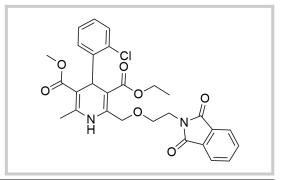
 $3-Ethyl\ 5-methyl\ (4RS)-4-(2-chlorophenyl)-2-[[2-(1,3-dioxo-1,3-dihydro-2H-isoindol-2-yl)ethoxy] methyl]-6-methyl-1,4-dihydropyridine-3,5-dicarboxylate$

Alt. Name : Amlodipine USP RC D

CAT No. : KM-AML-001 **CAS No.** : 88150-62-3

Molecular Formula : C28H27ClN2O7

Molecular Weight : 538.98



Analytical Information

Batch No. : BA88 Solubility : ACN:Water (1:1)

Description : Off white solid **Mass** : Confirm **GC Purity** : 97.59 % IR : Confirm Weight Loss By TGA : 0.529 % 1H NMR : Confirm **Residue On Ignition** : 2.226 % **13C NMR** : Confirm % Potency : 94.835 % **D20 Exchange** : Confirm

DEPT Analysis : Confirm

CHNS : Confirm

Additional Information

Long Term Storage : Store at 2-8 degree

Shipping Condition: Product is stable to be Shipped at Room Temperature

Mixture of isomers

Recommendation : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jatin Patel	Pospetel	05/02/2024
Reviewed & Approved By	Quality Control	Jignesh Menpara	Pemputel	05/02/2024

Attachments : COA, SER, HPLC, Mass, 1H NMR, IR and TGA