CERTIFICATE OF ANALYSIS

(Certificate No. KMQ001008-01)

Re-test Date: 26/05/2027

Quetiapine HEEP Impurity

Identification

Chemical Name :

2-(2-(piperazin-1-yl)ethoxy)ethanol

CAT No.	: KMQ001008	
CAS No.	: 13349-82-1	NH
Molecular Formula	: C8H18N2O2	HOVON
Molecular Weight	: 174.24	

Analytical Information

Batch No.	: QUE-HEEP-073-232	Solubility	: MDC
Description	: Colorless Thick Syrup	Mass	: Confirm
GC Purity	: 100.00 %	IR	: Confirm
Weight Loss By TGA	: 0.61 %	1H NMR	: Confirm
% Potency	: 99.39 %		

Additional Information

Long Term Storage	: Store at 2-8 deg. C for long term storage		
Shipping Condition	: Product is stable to be shipped at room temperature		
% Potency = [100 - 0.61(Weight Loss By TGA)] x [100.00(GC Purity)]/100 = 99.39 %			

Recommendation : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		27/05/2025
Reviewed & Approved By	Quality Control	Jatin Patel		27/05/2025

Attachments : COA, GC, MASS, 1HNMR, IR and TGA