CERTIFICATE OF ANALYSIS

(Certificate No. KMA008004-02)

Release Date: 12/08/2025 **Re-test Date:** 11/08/2028

Aminocaproic Acid Dimer Impurity

Identification

Chemical Name:

6-(6-Aminohexanamido)hexanoic acid

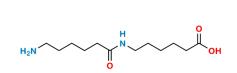
Alt. Name : Bis-ε-aminocaproic acid

CAT No. : KMA008004

CAS No. : 2014-58-6

Molecular Formula : C12H24N2O3

Molecular Weight : 244.3



Analytical Information

Batch No. : A008004-102-195 **Solubility** : Water **Description** : White Solid **Mass** : Confirm **HPLC Purity** : 99.77 % IR : Confirm Weight Loss By TGA : 7.54 % 1H NMR : Confirm

% Potency : 92.25 %

Additional Information

Long Term Storage : Store at 2-8 deg. C for long term storage

Shipping Condition: Product is stable to be Shipped at Room Temperature

Potency = [100 - 7.54(Weight Loss By TGA)] x [99.77(HPLC Purity)]/100 = 92.25 %

Recommendation : Released

	Department	Name	Signature	Date
Prepared By	Analytical	Jignesh Patel		12/08/2025
Reviewed & Approved By	Quality Control	Jatin Patel		12/08/2025

Attachments : COA, HPLC, MASS, 1HNMR, IR and TGA